

Receiving Report

Date: 10/6/13

Batch No: M114793

Supplier: MAGNA

Dart P/O: 12063

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete: Yes No N/A
 QC6 Inspection N/A
 Work Order N/A
10/6/13

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) CZ Level 12

Production/Admin:

Date 10/6/13

Location

Received/Costing

Initial CZ

Purchase Order Receipt Listing

June 23, 2010 1:16:21 PM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO12063 Receipt Dates from 6/23/10 to 6/23/10 All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-MAG002	Magna Stainless								
PO12063	1		M6061T6B0.750X00. f 750		6/14/10	6/23/10	20.0000	\$1.27	0.0000	0	\$25.35 <i>CZ</i>
CAD	No		6061-T6 Bar .750 x f .750 114993		20.0000	LAVO01		\$25.35	0.0000	0	
	2		M6061T6B0.750X01. f 500		6/14/10	6/23/10	20.0000	\$2.54	0.0000	0	\$50.70
	No		6061-T6 Bar .750 X f 1.50 114993		20.0000	LAVO01		\$50.70	0.0000	0	
	3		M6061T6B1.000X02. f 500		6/14/10	6/23/10	20.0000	\$5.72	0.0000	0	\$114.45 <i>CZ</i>
	No		6061-T6 Bar 1.00 x f 2.50 114993		20.0000	LAVO01		\$114.45	0.0000	0	
	5		M6061T6S.050 sf 6061-T6 .050 Sheet sf 114993		6/14/10	6/23/10	128.0000	\$2.88	0.0000	0	\$368.00
					128.0000	LAVO01		\$368.00	0.0000	0	

Total Received Quantity:	188.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$558.50
Total Balance Due Quantity:	0.0000

Magna Stainless

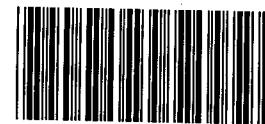
5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
 Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

SOLD TO:
 DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON K6A 1K7

PACKING LIST

Page 1 of 1

I028727



SHIP TO:
 DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON K6A 1K7



SPECIAL INSTRUCTIONS

*****STOCK*****

Contact: CHANTAL LAVOIE

Ship Terms: PREPAID

MTR:Y

Currency	Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS	MAGNA SALES	(613) 632-5200	(613) 632-1053	12063	
Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W031256	NET 30 DAYS	NIR:R-557065-1	06/14/10	06/21/10	06/21/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
1		PC	ALUMINUM FLATS AFL 6061 T6 3/4" x 1-1/2" x R/L			
1		PC	AFL 6061 T6 1" x 2-1/2" x R/L 20'	26 LB / 1 PC	L035389 8646	1
				59 LB / 1 PC	L035390 8646	1
4		PC	ALUMINUM SHEET ASH 6061 T6 .050" x 48" x 96"	92 LB / 4 PC	L037272 1615261	4
1		PC	ALUMINUM SQUARE BAR ASQ 6061 T6 3/4" x R/L	20' 14 LB / 1 PC	L034512 8545	1
Bundles: 1 Skids: 1				Approx	Weight:	191 LB

Received by: _____

Date: _____ Signature: _____

Pink/SJ



ALUMINIUM (QUÉBEC) S.E.C.

CERTIFICAT DE CONFORMITÉ

Ce certificat garantit que le matériel décrit ci-dessous a été produit conformément au manuel d'assurance qualité d'EXTRUDEX ALUMINIUM (QUÉBEC) S.E.C., selon les normes

AMS-QQ-A-200/8

NOM DU CLIENT : MAGNA STAINLESS INC

VOTRE NO DE COMMANDE : 8488

NOTRE NO DE COMMANDE : 64049-03

NO DE FILIERE : SO-11569

DESCRIPTION : FLAT 1.5 x .750

ALLIAGE : 6061

TREMPAGE : T6

NO DE COULÉE : 8646

S. do 6/23

SIGNATURE :

6/22/2010

EXTRUSIONS D'ALUMINIUM, PEINTURE ET FABRICATION

770, CHEMIN OLIVIER, SAINT-NICOLAS, (QUÉBEC) G7A 2N2

TÉL.: (418) 831-4444 FAX: (418) 831-7400 INWATT: 1-800-704-4244 COURRIEL: extrudex@extrudex.ca
4002/004

06/22/2010 MAR 17:00 FAX 418_831_7400 Extrudex Québec S. E. C.

Jan. 19, 2010 12:19 PM

8

8-3879

EXTRUDEX Aluminum**Tensile Properties of Metals (ASTM-B557)**

Test Date 22-Jan-10

Customer MAGNA STAIN
Die No. SA-150

22-Jan-10

Report No. 2107

Operator LUN

Client Info:

Phone:
FAX:

Gage Length 2

Load Cell Capacity (Lbs) 20000
Preload Value (Lbs) 30

Cross Head Speed (Inches/min) 0.5

Notes 6061 T6 W.Q.

Test No	Spec ID	Width	Thickness	Area (sq.in.)	Ultimate (lbs)	Ultimate (Kpsi)	Yield (lbs)	Yield (Kpsi)	Total Elong. (%)	Rockwell 'P' (1)	Rockwell 'F' (2)	Rockwell 'F' (3)
2097	SA-150	0.493	0.209	0.1030	4,362	42.3	3,775	38.6	15.0	86.5	87.1	86.0

Barry Martin 514-339-1105
 FAXE LE 25 JAN 2010
 Liwei Zhang

1/3



CERTIFICAT DE CONFORMITÉ

Ce certificat garantit que le matériel décrit ci-dessous a été produit conformément au manuel d'assurance qualité d'**EXTRUDEX ALUMINIUM (QUÉBEC) S.E.C.**, selon les normes
AMS-QQ-A-200/8

NOM DU CLIENT : MAGNA STAINLESS INC

VOTRE NO DE COMMANDE : 8488

NOTRE NO DE COMMANDE : 64049-04

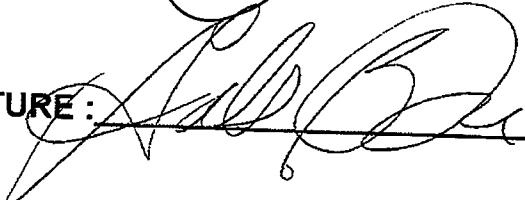
NO DE FILIERE : SO-11569

DESCRIPTION : FLAT 2 1/2 x 1

ALLIAGE : 6061

TREMPAGE : T6

NO DE COULÉE : 8646

SIGNATURE : 

8/06/23

EXTRUSIONS D'ALUMINIUM, PEINTURE ET FABRICATION

6/22/2010

770, CHEMIN OLIVIER, SAINT-NICOLAS, (QUÉBEC) G7A 2N2

TÉL. : (418) 831-4444 FAX: (418) 831-7400 COURRIEL: extrudex@extrudex.ca

0003/004

S. E. C.

06/22/2010 MAR 17:00 FAX 418 831 7400 Extrudex Québec S. E. C.

Chemical Composition By CastNum/Supplier

Properties

Cast Number 18646

Supplier

2000

Date Entered

12/11/2009

Alloy

6061

Drop Number

% Recycled

AlloyType

P

Date Cast

Passes Specifications

Diameter

213

Alloy Variant

Inactive (not in inventory)

Chemical Composition

Si = 0.56

Cr = 0.05

V = 0

Sn = 0

Fe = 0.23

Ni = 0

B = 0

Sr = 0

Cu = 0.19

Zn = 0.02

Zr = 0

Co = 0

Mn = 0.07

Ti = 0.02

Bi = 0

Al = 0

Mg = 0.82

Ga = 0

Pb = 0

Other = 0

Notes

Supplier's Note

Extruder's Note

Mode

Inquire

Change

Add

Delete

View

1 of 1

1 >

Show All

Done

Import from
File

EXTRUDEX Aluminum

Tensile Properties of Metals (ASTM-B557)

26-Jan-10

Report No. 2202

01/26/2010 15:01

905652146

SHIPPING

PAGE 05/08

Test Date 26-Jan-10

Customer MAGNA STAINLESS
Die No. SO-11569

Operator FLOR

Client Info:

Phone:
FAX:

Gage Length 2

Load Cell Capacity (Lbs) 20000

Cross Head Speed (inches/min) 0.5

Preload Value (Lbs) 30

Notes MAGNA STAINLESS, SO-11569, SC61/T6, W.Q.

Test No	Spec ID	Width	Thickness	Area (sq.in.)	Ultimate (lbs)	Ultimate (Kpsi)	Yield (lbs)	Yield (Kpsi)	Total Elong.	Rockwell F'	Rockwell F'	Rockwell F'
										(%)	(1)	(2)
2194	SO-11569	0.503	0.221	0.1112	4,763	42.8	3,782	33.8	17.6	87.4	87.9	85.7

FAXÉ LE 27 JAN 2010

V/0080230171

DATE : 2007-04-03

PROD. REF. : 0000216290/002

NRBST : 01946/02

PAGE : 1/ 2

INSPECTION CERTIFICATE

2009367

Aleris

Europe

Aleris Aluminum Duffel BVBA
A. Stoetlaan 87, 2570 Duffel - Belgium

C1583

CUSTOMER : ALERIS ALUMINUM US SALES INC.

YOUR ORDER NUMBER :
CUR ORDER NUMBER :
DOCUMENT NUMBER :

DESCRIPTION : ALU SHEETS (STENCI) AA 6061-T6 AMS-QQA 250/11 AMS 4027M ASTM B209-04
DIMENSIONS : 96" X 48" X .05"
ARTICLE NO. :

R CAST
NUMBER

CHEMICAL COMPOSITION (%)

	SI MIN	FE MAX	CU 0,15	MN 0,15	MG 0,8	CR 1,2	TI 0,04	ZN 0,35
1615261	0,40	0,7	0,40	0,15	1,2	0,35	0,15	0,25
	0,65	0,4	0,21	0,10	1,1	0,16	0,02	0,02

OTHERS : EACH
TOTAL : MIN
MIN 0,05 MAX
0,15 MAX

8/06/21

MECHANICAL PROPERTIES

(T) = TRANSVERSAL
 1 N/MM² = 1 MPa = 0,1 HBAR = 0,102 KG/MM² = 0,145 KSI
 /A = REAR END /L = LONGITUDINAL
 /M = MIDDLE /V = FRONT END /Ø = RANDOM SAMPLING

	RM MIN	RP02 KSI 42	A %
/A		KSI 35	10
/M	48	40	15
/V	48	40	15

: V/0080230171

DATE : 2007-04-03

PROD. REF. : 0000216290/002

NRBST : 01946/02

PAGE : 2/2



Aleris Aluminum Duffel BVBA
A. Sint-Janslaan 87, 2570 Duffel - Belgium

SOLUTION HEAT TREATMENT COIL NUMBER
001 STENCILLING : WEEK 10 / YEAR 2007

HEAD OF LABORATORY,
XAVIER SCHELTJENS

A handwritten signature in black ink, appearing to read "Xavier Scheltjens".

Aleris Aluminum Duffel BVBA

CUSTOMER ORDER NO.: 63780
CUSTOMER PART NO.: 3-750



MILL TEST REPORT

CUSTOMER: EXTRUDEX ALUMINUM (QUE) S.E.C.
MAGNA STAINLESS INC. 5775 RUE KIERAN
SAINT-LAURENT, QB H4S 0A3

SAMPLE (S) OF ALUMINUM

REPORT: 71791

Die No.: S-2566

Description: 0.750" SQUARE BAR

Alloy & Temper: 6061/T6

ExtrudeX Order No.: 118185-1-A-11

Specification: ASTM B221

Silicon %: 0.56

Iron %: 0.22

Copper %: 0.19

Manganese %: 0.06

Magnesium %: 0.82

Chromium %: 0.05

Zinc %: 0.02

Titanium %: 0.02

Aluminum %: REMAINDER

Alloy Type %: 6061

Alloy Cast No.: 8545

Yield Strength (in ksi): 38.4

Tensile Strength (in ksi): 42.6

Elongation % in 2": 12.2

Hardness (Rockwell 'F'): 87.9

87.4

87.4

DATE:

F. TABING
(LAB.-TECH.)
DEC-10-09



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO12063

Purchase Order Date 6/10/10
PO Print Date 6/16/10

Page Number 1 of 2

Order From : VC-MAG002
MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

REVISED

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price	
1	M6061T6B0.750X00.750	6061-T6 Bar .750 x .750	6/14/10 Yes	✓ 20.00 f	Yours ppd	\$1.2675	\$25.35	
		Special Inst:	MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER: QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221					
2	M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	6/14/10 Yes	✓ 20.00 f	Yours ppd	\$2.5350	\$50.70	
		Special Inst:	AS ABOVE					
3	M6061T6B1.000X02.500	6061-T6 Bar 1.00 x 2.50	6/14/10 Yes	✓ 20.00 f	Yours ppd	\$5.7225	\$114.45	
		Special Inst:	AS ABOVE					
5	M6061T6S.050	6061-T6 .050 Sheet	6/14/10 Yes	✓ 28.00 sf	Yours ppd	\$2.8750	\$368.00	

6/16/10



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO12063

Purchase Order Date 6/10/10

PO Print Date 6/16/10

Page Number 2 of 2

Order From : VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

Contact Name

Vendor Phone 800 363 6646
Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB

Special Inst: MATERIAL: 6061-T6/T62
ALUMINUM SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM
B209

PO Total: \$558.50

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 2

Change Date: 6/16/10